

WHAT IS CLAIMED IS:

1. Combing ring for an opening roller of an open-end spinning arrangement, comprising at least two surface coatings, one applied on top of the other, of which the bottom one is a wear-resistant, harder coating, while the upper one is a less hard, but fiber-friendly coating having a maximum thickness of 5 μm , wherein the bottom coating is applied as a PVD coating comprising so-called droplets and the thickness of the top coating measures at the least the same as the height of the droplets.
2. Combing ring according to claim 1, wherein the top coating is a chemically applied nickel coating.
3. A method of making a combing ring for an opening roller of an open end spinning arrangement, comprising:
 - forming a combing ring with combing structures thereon,
 - applying a first wear-resistant hard coating to the combing ring as a PVD coating comprising droplets having a droplet thickness forming unevenness in the total thickness of the first layer, and
 - applying a second less hard fiber friendly coating on top of said first coating, said second coating having a maximum thickness of 5 μm and a thickness at least as great as the droplet thickness.
4. A method of making a combing ring according to Claim 3, wherein the second coating is a chemically applied nickel coating.